



EOS CopperAlloy CuCrZr
for EOS M 400

EOS CopperAlloy CuCrZr

EOS M 400 | 80 μm

Copper alloy CuCrZr has a favorable combination of electrical and thermal conductivity accompanied with good mechanical properties. This alloy reaches its good properties during heat treatment.



Main Characteristics

- High productivity 12 mm³/s with 80 μm layer thickness
- Moderate to high conductivity in heat treated condition together with good mechanical properties
- Chemical composition corresponds to C18150 and CW106C

Typical Applications

- Rocket engine parts
- Heat exchangers
- Induction coils

Headquarters

EOS GmbH
Electro Optical Systems
Robert-Stirling-Ring 1
D-82152 Krailling/Munich
Germany
Phone +49 89 893 36-0
info@eos.info

www.eos.info

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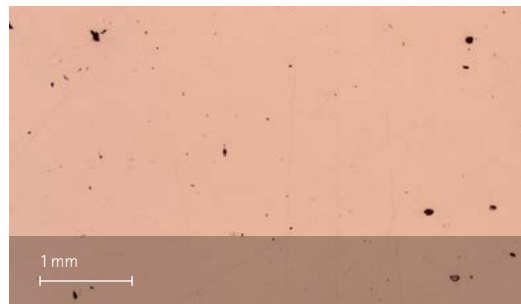
Product Information

Current TRL	3
DMLS System	EOS M 400
Material	EOS CopperAlloy CuCrZr
Process	CuCrZr_080_CoreM400_100

Layer thickness 80 μm

Volume rate 12 mm³/s

Porosity < 0.5 %



Further Offices

EOS France
Phone +33 437 497 676

EOS Greater China
Phone +86 21 602 307 00

EOS India
Phone +91 443 964 8000

EOS Italy
Phone +39 023 340 1659

EOS Japan
Phone +81 45 670 0250

EOS Korea
Phone +82 2 6330 5800

EOS Nordic Et Baltic
Phone +46 31 760 4640

EOS of North America
Phone +1 877 388 7916

EOS Singapore
Phone +65 6430 0463

EOS UK
Phone +44 1926 675 110

Typical part properties

Typical part properties	Yield strength Rp _{0.2} [MPa]	Tensile strength Rm [MPa]	Elongation at break A [%]
Mechanical properties as manufactured	160	210	40
Mechanical properties heat treated	200	300	30
Conductivity as manufactured	> 20 % IACS (tested acc. ASTM E1004-17)		
Conductivity Heat-treated	> 85 % IACS (tested acc. ASTM E1004-17)		

CuCrZr can be heat treated to reach different mechanical properties and conductivity values. Properties in the table have been achieved with following heat-treatment:

1. Hold 30 min at ~ 980 °C in argon atmosphere, water cooling to room temperature.
2. Hold 3 h at ~ 430 °C in argon atmosphere, slow cooling in argon by taking the samples out of the furnace and rest in air.

Please refer to the application notes for EOS Copper products for further information.

Status 11/2019

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